## SHARP SERVICE MANUAL




Parts marked with " $\widehat{4}$ " is important for maintaining the safety of the set. Be sure to replace these parts with specified ones for maintaining the safety and performance of the set.

## 1. Block diagram



## 2. Tax/Euro exchange functions

LSI used for this machine has a tax function and a EURO exchange function. Either function is selected depending on the destination of the product.

| Model name | SPEC <br> CODE | Tax <br> function | EURO <br> exchange <br> function | Country |
| :---: | :---: | :---: | :---: | :--- |
| EL-2192P | U1C | O |  | SECL |
| EL-2901E | AC7 |  | O | SEEG |
| EL-2901C | AAC / <br> ABC / <br> TLC | O | SUK, SCA, Agent |  |

## <Selecting between Tax/EURO exchange functions>

Either of the Tax and Euro exchange functions can be selected by changing the signal with the jumper cables on the KEY PWB.
<Backup of Tax/EURO exchange functions>
This machine is an AC type which retains Tax data (tax rates and others) and EURO exchange data in memory only while the AC cord is plugged in. Therefore, data in memory cannot be retained if the AC cord is disconnected.

## 3. PTMFL87 PRINTER CAUTION NOTES

## 3-1. Servicing

The printer model PTMFL87 (Ki-OB1078CCZZ) used for the EL-2192P / EL-2901C / 2901E is available for service by an entire unit and therefore none of individual service parts is available for supply.

## 3-2. Cautions for handling

## (1) Cautions for holding

Hold the sections shown with the arrows to carry the printer.

(2) Sections which a force must not be applied to :

1) $P W B A$
2) Do not turn the front belt B manually.
3) Do not turn the pulley C manually.
4) Do not apply a force to the hammer holder $D$.
(3) Sections which must not be touched :
5) Do not touch the shaft $E$ with a bare hand.
6) Do not touch the font belt $B$ with a bare hand.

## 3-3. Detecting Mechanism

The detector is of mechanical contact type and consists of the code plate to output the character position detection signal to correspond to each character on the character belt, sensor gear unit to output the standard position signal, and fixed contact-piece unit.


Fig. 1 Detecting Mechanism
Fig. 2 Equivalent Circuit


Fig. 3 Time Chart

The character position detecting signal (CP) is to be made by the user from the leading edges of the set signal and reset signal. This CP corresponds to the character on the character belt. The standard signal (SD) is a signal output once to the 75 CP pulse, and the signal to be made by the user utilizing the leading edge of the second CP from the leading edge of this signal is the standard position signal (SP).

The reason why CP and SP are made using the raw signals output from the detector is that the effect of chattering is taken into consideration.

The following will explain the basic operation.

## 3-4. Operation Sequence

The basic operation is explained

## (1) Initialization

In order to make sure that the hammer holder is at its home position, i.e. the first column, print the space after power is turned on, and after the carry / return, do one-line paper feeding and set the hammer holder at its home position. This completes the initialization.


Fig. 4 Time Chart at Initialization

## (2) 1-line printing operation

1) The printing operation is started by setting the motor driving signal (MT) ON.
2) Prior to 1-line printing, detect the standard position signal (SP) once and make the time from the leading edge of the character position detection signal CP8 to the leading edge of CP9 to and make it standard pulse width. (This to setting must be done at the initialization and prior to the 1 -line printing. to is utilized for error detection.)
3) The character belt rotates until the desired CP pulse is detected.
4) If the desired CP pulse is detected, power is supplied to the electromagnetic clutch unit, the character belt is stopped, and printing operation / carry operation are done. In the meantime, the power to the electromagnetic unit is cut off. (For the detail, see 1.3.2.Printing / Carry Mechanism.)
5) After completion of the printing / carry operation, the character belt rotates again.
6) The operations 3) through 5) are repeated and 1 -line printing is completed.
7) After the most significant digit printing, the electromagnetic clutchsignal TM becomes OFF, and then between T3 and T4, paper feeding / column return operation is done by turning the electromagnetic clutch ON again.
T3 $=80$ to $200 \mu \mathrm{sec}$
$\mathrm{T} 4=(2.0 \sim 2.4) \times \mathrm{Tcp}$
8) After paper feeding is started, it is completed when about 19CP is
counted.
9) The motor driving signal is turned OFF after 19CP counting after the paper feeding is started. In case SP is not found within 19CP after the paper feeding is started, it is turned OFF after SP is detected.


Fig. 5 Time Chart for 1-Line Printing ( $0 . \downarrow$, * printing)

## (3) Continuous printing operation

1) After the 1 -line printing operation in (2), the motor driving signal (MT) is not turned OFF and the operations 2) through 8) are continuously done for the necessary number of columns while the motor is run.
2) After the most significant digit of the last line is printed, the operations 7 ), 8 ) and 9 ) in (2) are done and the motor is stopped.

## (4) Paper feeding operation

For the paper feeding operation, 1-line printing of space may be done in the same way as for the printing operation sequence.

## 3-5. Troubleshooting dislocated print belt

Install the character belt on the drive pulley and driven pulley. When installing the character belt, the following points must be considered.

1) If the driven pulley is removed and mismatched with the CC cam, it should be aligned as follows.

2) The character belt should be positioned as follows.

Manually turn the motor to the position where the SD pulse appears.

## - A. Drive pulley side

Adjust the "-" of the character belt to the position of the hole (mark). ("-" shown in the above arrangement of characters)


$$
\frac{t-x \div=0 * W .0 \cdot}{f}
$$

## - B. Driven pulley side



Adjust the center of the space of the character belt to the position of hole (mark).

## 4. Note for disassembly and assembly

## 4-1. Disassembly of upper / lower cabinets

1) Hold the bottom housing and push down the upper housing at circled 1 and slide the upper housing outwards.
2) Do the same at circled 2 and then 3.


## 4-2. Tightening torgue value

1) Key PWB : $1.5 \pm 0.2 \mathrm{~kg}$

2) Lower case : $2.5 \pm 0.5 \mathrm{~kg}$


## List of destinations (Destinations are determined by the name plate voltage and the plug shape. )

| Destination | To identify destination |  | Major shipping country | Remarks |
| :---: | :--- | :--- | :--- | :--- |
|  | Name plate voltage | Plug shape No. |  |  |
| U1C | 120 V 60 Hz | 1 | Canada |  |
| AAC | $220-230 \mathrm{~V} 50 \mathrm{~Hz}$ | 2 | U. Kingdom |  |
| ABC | $230-240 \mathrm{~V} 50 \mathrm{~Hz}$ | 3 | Austraria |  |
| AC7, TLC | $220-23050 \mathrm{~Hz}$ | 4 | Germany, Agent |  |

## AC cord

| NO. | PARTS CODE | PRICE RANK | TYPE OF LEAD |  | DESCRIPTION | MODEL NAME |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | 2 LEAD | 3 LEAD |  | EL-2901C | EL-2901E | EL-2192P |
| 1 | 0GS5420150//// | AP | 0 |  | AC cord U1C |  |  | 0 |
| 2 | 0GS5420220//// | AZ | 0 |  | AC cord AAC | 0 |  |  |
| 3 | 0GS5420170//// | AS | 0 |  | AC cord ABC | 0 |  |  |
| 4 | 0GS5420160//// | AP | 0 |  | AC cord AC7, TLC | 0 | 0 |  |

## Plug shape



## 6. PWB LAYOUT

(1) MAIN PWB

(2) KEY PWB


## Parts guide

## 1 Exteriors



Exteriors


EL-2192P

## 2 Accessories

| NO. | PARTS CODE | PRICE RANK | NEW MARK | PART RANK |  | DESCRIPTION |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 0GS $9208860 / / / 1$ | AD |  | D | Manual(E/F/S) | [EL-2192P] |
|  | 0GS9208920//// | AP | N | D | MANUALManual | [EL-2901E] |
|  | 0GS9208910//// | AD | N | D | Manual(E/F/S) | [EL-2901C] |
| 2 | 0GS9464640//// | AC |  | C | Important label | [EL-2901C:AAC] |
|  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |

## 3 PWB unit



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